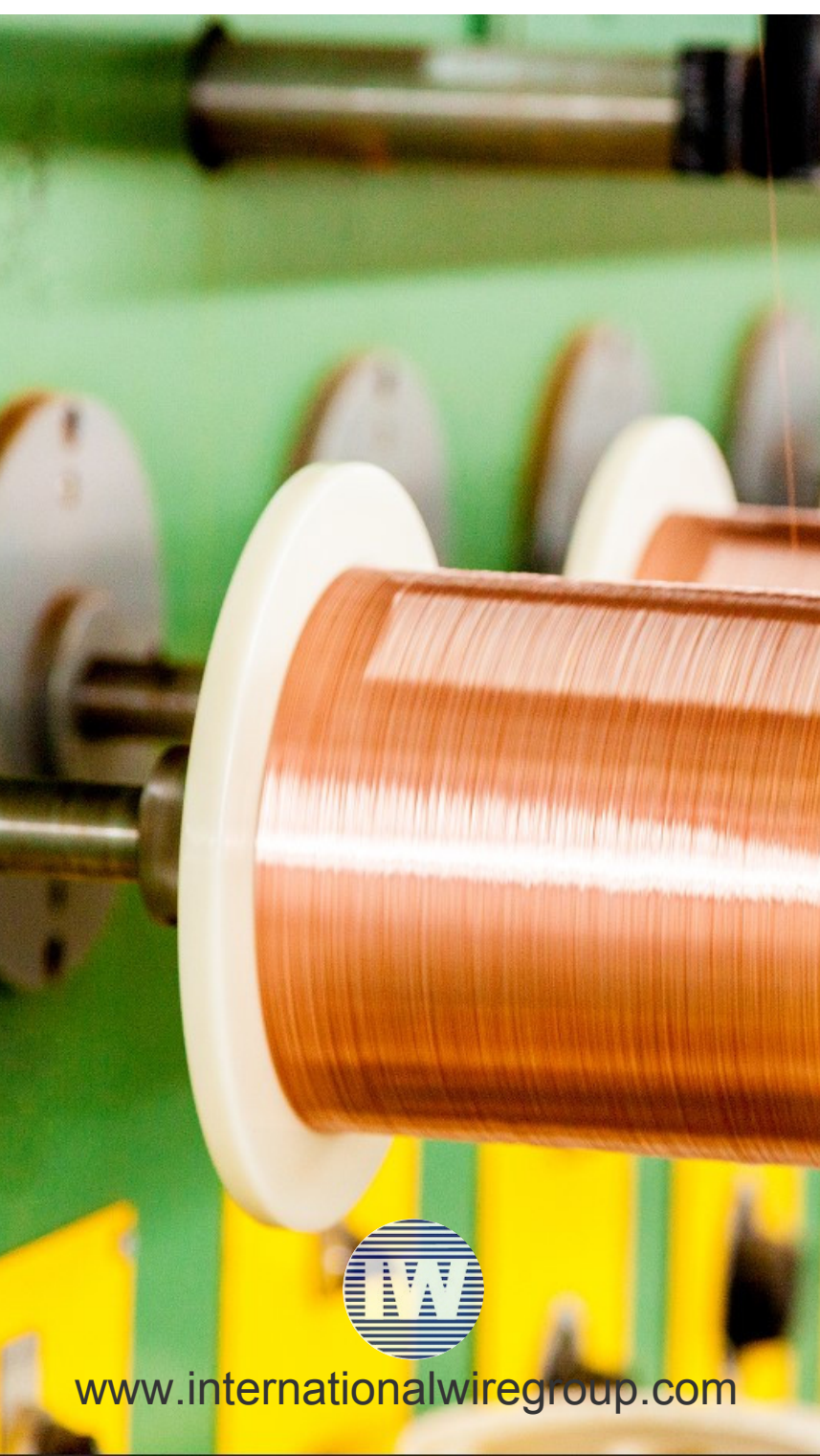


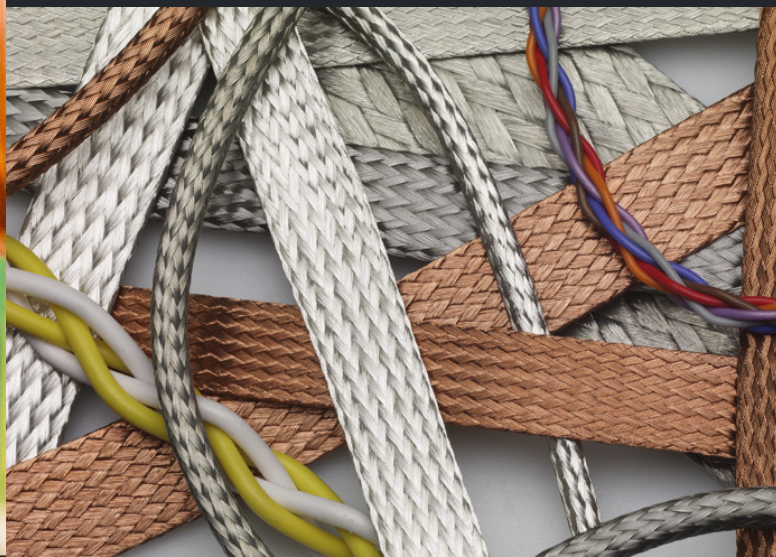
INTERNATIONAL WIRE GROUP

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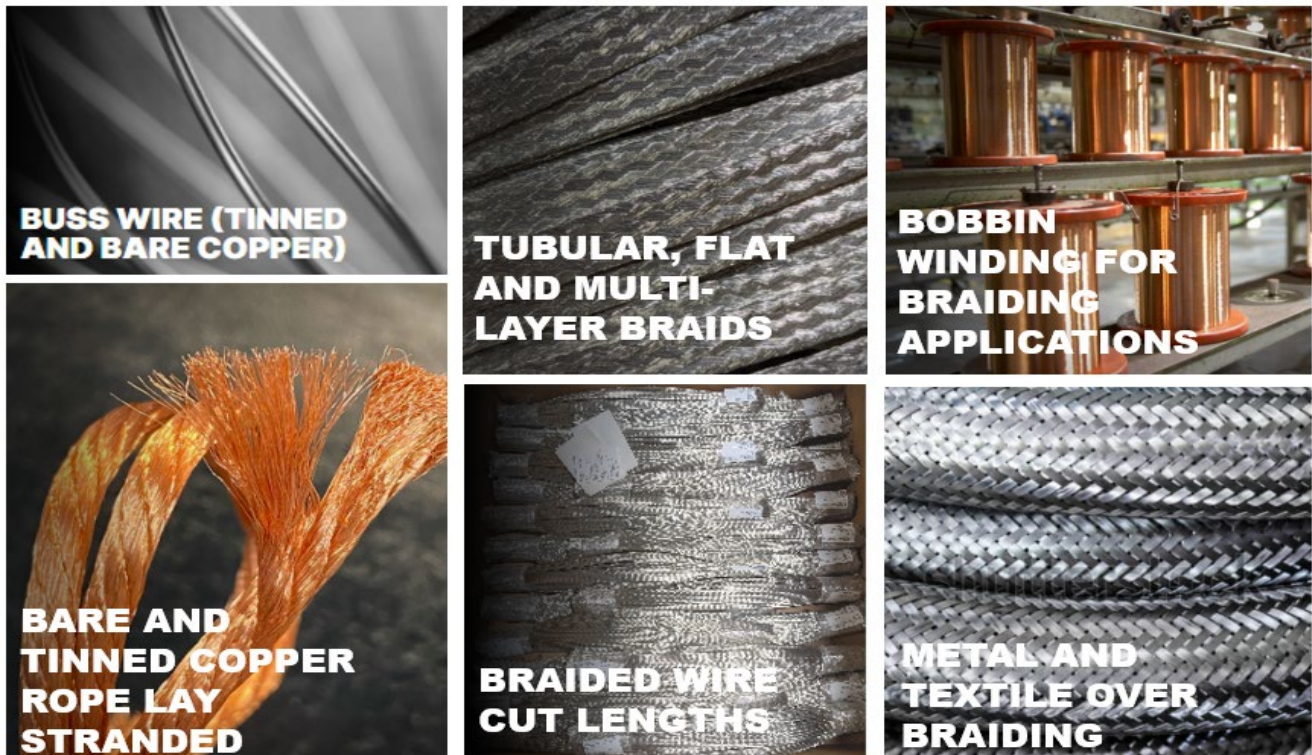


INTERNATIONAL WIRE Continental Cordage

About Us

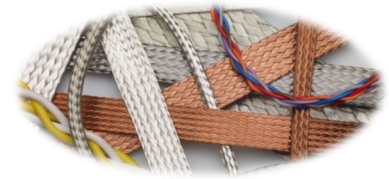
Continental Cordage, a business unit of International Wire Group's Bare Wire Division, is a leading U.S. manufacturer of braided wire for a wide range of commercial, military, and industrial applications. Whether you need a braid for shielding or grounding, bobbin wire for your own braiders, or have a cable application with wire over braiding required, Continental Cordage can meet your needs quickly and competitively. Continental Cordage manufactures wire braids in both tubular and flat form in virtually any size up to 3" wide. We stock not only bare and tin coated copper, but nickel plated copper, silver plated copper, aluminum, bronze, stainless steel and other metal types in a variety of sizes.

Our Products





INTERNATIONAL WIRE
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INTERNATIONAL WIRE **Continental Cordage**



Single End Hard and Soft Bare Conductors

AWG	Approx. mm2	Nominal Diameter Inches	Nominal Diameter mm	Circular Mil Area	Approximate lbs. / mft	Feet per pound	Break Strength lbs. - Hard ¹	Break Strength lbs. - Soft ¹	Elongation % Min. Soft Wire ²	Nominal Resistance Soft Bare ohm/met @ 20 C
36	0.013	0.00500	0.127	25.000	0.0757	13214	1.08	.6872	15	415
35	0.016	0.00562	0.143	31.584	0.0956	10460	1.36	.8682	15	328
34	0.020	0.00631	0.160	39.816	0.1205	8297	1.72	1.0945	15	260
33	0.025	0.00708	0.180	50.126	0.1517	6591	2.17	1.3779	15	207
32	0.032	0.00795	0.202	63.203	0.1913	5227	2.73	1.7374	15	164
31	0.040	0.00893	0.227	79.745	0.2414	4143	3.44	2.1921	15	130
30	0.053	0.01025	0.260	105.063	0.3180	3144	4.54	2.8881	15	99
29	0.064	0.01126	0.286	126.788	0.3838	2606	5.48	3.4853	20	82
28	0.081	0.01264	0.321	159.770	0.4836	2068	6.90	4.3919	20	65
27	0.102	0.01420	0.361	201.526	0.6100	1639	8.71	5.5397	20	51
26	0.129	0.01594	0.405	254.084	0.7691	1300	10.98	6.9845	20	41
25	0.162	0.01790	0.455	320.410	0.9699	1031	13.84	8.8077	20	32
24	0.205	0.02010	0.511	404.010	1.2229	818	17.45	11.1058	20	25.7
23	0.258	0.02257	0.573	509.405	1.5420	649	22.00	14.0030	25	20
22	0.326	0.02535	0.644	642.623	1.9452	514	27.76	17.6650	25	16
21	0.410	0.02845	0.723	809.403	2.4501	408	34.96	22.2496	25	13
20	0.518	0.03196	0.812	1,021.442	3.0919	323	44.12	28.0783	25	10
19	0.653	0.03589	0.912	1,288.092	3.8991	256	55.64	35.4083	25	8
18	0.823	0.04030	1.024	1,624.090	4.9161	203	70.16	44.6445	25	6
17	1.038	0.04526	1.150	2,048.468	6.2007	161	88.49	56.3101	25	5
16	1.309	0.05082	1.291	2,582.672	7.8177	128	111.56	70.9949	25	4.0
15	1.650	0.05707	1.450	3,256.985	9.8589	101	140.69	89.5310	25	3
14	2.081	0.06408	1.628	4,106.246	12.4296	80	177.38	112.8762	25	3
13	2.624	0.07196	1.828	5,178.242	15.6745	64	223.68	142.3442	25	2
12	3.309	0.08081	2.053	6,530.256	19.7671	51	282.09	179.5096	25	2
11	4.172	0.09074	2.305	8,233.748	24.9236	40	355.67	226.3368	25	1
10	5.262	0.10190	2.588	10,383.610	31.4312	32	448.54	285.4341	25	1
9	6.632	0.11440	2.906	13,087.360	39.6154	25	565.33	359.7573	30	1
8	8.367	0.12850	3.264	16,512.250	49.9826	20	713.28	453.9038	30	0.6
7	10.551	0.14430	3.665	20,822.490	63.0297	16	899.47	572.3876	30	0
6	13.298	0.16200	4.115	26,244.000	79.4406	13	1133.66	721.4190	30	0

Applicable Specifications: ASTM B-1 (HARD), ASTM B-3 (SOFT)

Sizes not listed here can be manufactured to specific customer requirements

The DC resistivity of copper at 20 °C shall not exceed 10.371 ohms* circular mil/foot

*Elongation in 10" gage length





INTERNATIONAL WIRE Continental Cordage



Tin Plated Copper Single End (Solid)

AWG	Nominal Diameter Inches	Nominal Diameter mm	Circular Mil Area	Approximate lbs. / mft	Feet per pound	Break Strength lbs. - Hard ¹	Break Strength lbs. - Soft ¹	Elongation % Min. Soft Wire ²	Nominal Resistance Soft Bare ohm/met @ 20 C
36	0.00500	0.127	25.0000	0.0757	13.21	1.10	0.69	10	447.10
35	0.00562	0.143	31.5844	0.0956	10.46	1.40	0.87	10	354.50
34	0.00631	0.160	39.8161	0.1205	8.30	1.70	1.10	10	281.10
33	0.00708	0.180	50.1264	0.1517	6.59	2.20	1.40	10	222.90
32	0.00795	0.202	63.2025	0.1913	5.23	2.70	1.70	10	176.70
31	0.00893	0.227	79.7449	0.2414	4.14	3.40	2.20	10	140.10
30	0.01025	0.260	105.0600	0.3180	3.14	4.50	2.90	10	111.10
29	0.01126	0.286	126.7900	0.3838	2.61	5.50	3.50	15	87.18
28	0.01264	0.321	159.7700	0.4836	2.07	6.90	4.40	15	69.13
27	0.01420	0.361	201.5300	0.6100	1.64	8.70	5.50	15	54.82
26	0.01594	0.405	254.0800	0.7691	1.30	11.00	7.00	15	43.47
25	0.01790	0.455	320.4100	0.9699	1.03	14.00	8.80	15	34.47
24	0.02010	0.511	404.0100	1.2230	0.82	17.00	11.00	15	26.76
23	0.02257	0.573	509.4000	1.5420	0.65	22.00	14.00	20	21.22
22	0.02535	0.644	642.6200	1.9450	0.51	28.00	18.00	20	16.82
21	0.02845	0.723	809.4000	2.4500	0.41	35.00	22.00	20	13.34
20	0.03196	0.812	1021.0000	3.0920	0.32	44.00	28.00	20	10.58
19	0.03589	0.912	1288.0000	3.8990	0.26	56.00	35.00	20	8.39
18	0.04030	1.024	1624.0000	4.9200	0.20	70.00	45.00	20	6.65
17	0.04526	1.150	2048.0000	6.2000	0.16	88.00	56.00	20	5.27
16	0.05082	1.291	2583.0000	7.8200	0.13	112.00	71.00	20	4.18
15	0.05707	1.450	3257.0000	9.8600	0.10	141.00	90.00	20	3.32
14	0.06408	1.628	4106.0000	12.4000	0.08	177.00	113.00	20	2.63
13	0.07196	1.828	5178.0000	15.7000	0.06	224.00	142.00	20	2.09
12	0.08081	2.053	6530.0000	19.8000	0.05	282.00	180.00	20	1.65
11	0.09074	2.305	8234.0000	24.9000	0.04	356.00	226.00	20	1.31
10	0.10190	2.588	10384.0000	31.4000	0.03	449.00	285.00	20	1.04
9	0.11440	2.906	13087.0000	39.6000	0.03	565.00	360.00	25	0.82
8	0.12850	3.264	16512.0000	50.0000	0.02	713.00	454.00	25	0.65
7	0.14430	3.665	20822.0000	63.0000	0.02	899.00	572.00	25	0.51
6	0.16200	4.115	26244.0000	79.4000	0.01	1134.00	721.00	25	0.41

Applicable Specifications: ASTM B-49, ASTM B-1 (HARD), ASTM B-33 (SOFT)

Sizes not listed here can be manufactured to specific customer requirements

(1) Break strength based on 55,000 psi for hard wire and 35,000 psi for soft.

(2) Elongation in 10" gage length.





INTERNATIONAL WIRE Continental Cordage



Bobbin Winding

Available from 44 AWG to 28 AWG, with end counts from 1 to 22.

AWG	Nominal Diameter (Inches)	Approximate lbs. / mft	Classification
44	0.0020	0.0120	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
42	0.0025	0.0190	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
40	0.0032	0.0310	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
38	0.0040	0.0480	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
37	0.0045	0.0610	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
36	0.0050	0.0760	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
35	0.0056	0.0950	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
34	0.0063	0.1200	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
33	0.0071	0.1530	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
32	0.0080	0.1940	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
31	0.0090	0.2450	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
30	0.0100	0.3030	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)
28	0.0126	0.4810	ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)

Applicable Specifications: ASTM B-49, B-3 (Soft Bare), ASTM B-49, B-33 (Soft Tin)

Sizes not listed here can be manufactured to specific customer requirements



Packaging available for 16, 24, 36, 48, 64, 72 & 96 carrier braiders:

Package:

New England Butt (NEB)

Wardwell

Custom size packaging also available.



INTERNATIONAL WIRE Continental Cordage



Bare Copper Tubular Braids

Part No.	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
110B	1/16"	32	16	1	16	20	1,011	9	6
112B	7/64"	32	16	2	32	17	2,023	18	9
114B	7/64"	32	24	2	48	15	3,034	25	13
116B	11/64"	32	24	3	72	14	4,551	32	18
118B	13/64"	34	16	2	32	19	1,272	11	8
120B	3/8"	32	48	3	144	11	9,102	46	38
122B	1/2"	32	48	4	192	9	12,136	62	45
124B	25/32"	32	48	7	336	7	21,239	88	53
132B	1/16"	34	16	2	32	19	1,272	11	8
134B	7/64"	34	16	4	64	16	2,544	19	12
136B	1/8"	34	24	3	72	16	2,862	19	12
137B	9/64"	34	24	4	96	15	3,816	26	17
138B	11/64"	34	24	5	120	14	4,770	32	20
140B	3/16"	34	24	6	144	13	5,724	38	22
142B	1/4"	34	24	7	168	12	6,678	41	26
144B	3/8"	34	24	8	192	11	7,632	46	30
144B	3/8"	34	24	8	192	11	7,632	46	30
145B	3/8"	34	48	5	240	10	9,740	53	38
146B	1/2"	34	48	7	336	9	13,356	62	53
148B	5/8"	34	48	8	384	8	15,264	64	56
150B	11/16"	34	48	10	480	7	19,080	81	67
152B	25/32"	34	48	11	528	7	20,988	85	77
153B	13/16"	34	48	12	576	7	22,896	90	85
160B	1/32"	36	24	1	24	22	600	7	5
162B	1/16"	36	24	2	48	19	1,200	11	7
163B	5/64"	36	24	3	72	18	1,800	16	9
164B	7/64"	36	24	4	96	16	2,400	19	11
166B	1/8"	36	24	5	120	15	3,000	25	13
167B	5/32"	36	24	10	240	12	6,000	40	24
168B	11/64"	36	24	7	168	14	4,200	32	17
170B	13/64"	34	24	8	192	11	7,630	46	31
170/1B	13/64"	36	24	13	312	11	7,800	46	31
171B	1/4"	36	24	16	384	10	9,600	53	38
171/1B	9/32"	30	24	5	120	9	12,060	60	47
171/2B	3/8"	30	24	7	168	8	16,880	75	62
172B	3/8"	36	48	8	384	10	9,600	53	40
173B	7/16"	30	24	10	240	6	24,120	90	85
173/1B	1/2"	30	24	15	360	5	36,180	120	122
174B	1/2"	36	48	11	528	9	13,200	62	53
175B	9/16"	30	48	10	480	3	48,240	145	156
175/1B	21/32"	30	48	16	768	1	77,180	190	259
176B	25/32"	36	48	18	864	7	21,600	88	79
177B	7/8"	30	48	7	336	5	33,770	100	123
178B	1"	30	48	8	384	4	38,600	120	140
179B	1-1/8"	30	48	9	432	4	43,420	130	155
180B	1-1/4"	30	48	10	480	3	48,240	145	168
181B	1-3/8"	30	48	11	528	3	53,060	145	185
182B	1-1/2"	30	48	12	576	3	57,890	145	200
183B	2"	30	48	14	672	2	67,540	180	230
184B	2-1/4"	30	48	16	768	1	77,180	190	260

* For Reference Only

Made in the same manner as AA59569 (formerly QQB575) specifications, however no Bare Copper braid is listed on that specification. The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified. The raw material meets ASTM B3 requirements.





INTERNATIONAL WIRE Continental Cordage

Bare Copper Flat Braids



Part No.	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
221B	.025"	.015"	36	8	1	8	27	200	4	3
222B	.031"	.020"	36	16	1	16	24	400	6	4
223B	.046"	.020"	36	24	1	24	22	600	7	5
224B	.094"	.020"	36	16	3	48	19	1,200	11	7
225B	.093"	.031"	36	24	2	48	19	1,200	11	7
226B	.109"	.020"	36	16	4	64	18	1,800	16	8
229B	.125"	.020"	36	24	3	72	18	1,800	16	9
229/1B	.156"	.031"	36	24	4	96	16	2,400	19	11
230B	.187"	.020"	36	24	5	120	15	3,000	25	13
231B	.250"	.030"	36	24	7	168	14	4,200	32	17
231/1B	.250"	.046"	36	24	10	240	12	6,000	40	24
231/2B	.281"	.046"	36	24	13	312	11	7,800	46	31
232B	.375"	.030"	36	48	6	288	12	7,200	40	28
232/1B	.375"	.045"	30	24	5	120	9	12,060	60	47
233B	.625"	.030"	36	48	8	384	10	9,600	53	40
233/1B	.625"	.046"	36	48	11	528	9	13,200	62	53
233/2B	.500"	.030"	36	48	8	384	10	9,600	53	39
234B	.750"	.040"	36	48	18	864	7	20,800	88	79
235B	1.000"	.045"	36	48	18	864	7	20,800	85	75
236B	.812"	.045"	36	48	19	912	7	22,800	93	80
236/1B	.875"	.050"	36	48	22	1,056	6	26,400	105	95
237B	.750"	.040"	36	24	67	1,608	4	40,200	125	140
238B	1.625"	.080"	36	48	84	4,032	1/0	100,800	230	359
240B	.500"	.093"	30	24	10	240	6	24,120	90	85
242B	.625"	.093"	30	24	15	360	5	36,180	120	122
244B	.750"	.110"	30	24	20	480	3	48,000	145	170
246B	.875"	.120"	30	24	24	576	3	57,600	165	193
248B	.937"	.130"	30	24	26	624	2	62,400	170	210
250B	.937"	.130"	30	24	27	648	2	64,800	175	225
252B	1.000"	.140"	30	24	32	768	1	76,800	195	270
260B	.750"	.050"	30	48	5	240	6	24,000	93	88
262B	1.375"	.050"	30	48	7	336	5	33,770	100	123
264B	1.000"	.070"	30	48	8	384	4	38,400	120	137
266B	1.250"	.080"	30	48	10	480	3	48,000	145	168
268B	1.500"	.060"	30	48	11	528	3	53,060	145	185
270B	.875"	.090"	30	48	12	576	2	57,600	150	200
272B	1.375"	.090"	30	48	14	672	2	67,200	165	230
274B	1.500"	.100"	30	48	16	768	1	76,800	180	265
276B	1.625"	.110"	30	48	18	864	1	86,400	200	283
278B	1.375"	.120"	30	48	22	1,056	1/0	105,600	235	362
279B	1.750"	.130"	30	48	26	1,248	2/0	124,800	250	430
280B	2.000"	.130"	30	48	28	1,344	2/0	134,400	255	464
282B	2.000"	.140"	30	48	32	1,536	3/0	153,600	290	530
284B	2.000"	.150"	30	48	35	1,680	3/0	168,000	320	570
286B	2.375"	.175"	30	48	44	2,112	4/0	211,200	370	730
287B	3.000"	.190"	30	48	47	2,256	4/0	225,600	390	780
288B	2.500"	.190"	30	48	52	2,496	250 MCM	249,600	410	900

* For Reference Only

Made in the same manner as AA59569 braids, although no Bare Copper Braids are listed on that specification.

Flat braid is typically used as a flexible and durable ground strap.

The raw material meets ASTM B3 requirements.





INTERNATIONAL WIRE **Continental Cordage**

Bare Copper Multiple Layered Braids

Part No.	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Layers	No. of Strands (Carriers) per Layer	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
290B	1.125"	.270"	30	2	24	27	1,296	2/0	129,600	250	475
291B	1.250"	.290"	30	2	24	32	1,536	3/0	153,600	290	560
292B	1.250"	.300"	30	2	24	35	1,680	3/0	168,000	320	600
293B	1.250"	.400"	30	3	24	32	2,304	4/0	230,400	385	825
294B	1.375"	.510"	30	4	24	32	3,072	300 MCM	307,200	465	1,110
295B	1.500"	.500"	30	3	24	47	3,384	325 MCM	338,400	-	1,105
296B	2.125"	.290"	30	2	48	32	3,072	300 MCM	307,200	-	1,064
297B	2.125"	.300"	30	3	48	35	5,040	500 MCM	504,000	-	1,700

* For Reference Only

The raw material meets ASTM B3 requirements.





INTERNATIONAL WIRE Continental Cordage



Tinned Copper Tubular Braids

Part No.	AA59569	QQB575	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs./1000 Ft)
110	AA59569R32T0062	QQB575R32T0062	1/16"	32	16	1	16	20	1,011	9	6
112	AA59569R32T0109	QQB575R32T0109	7/64"	32	16	2	32	17	2,023	18	9
114	AA59569R32T0125	QQB575R32T0125	1/8"	32	24	2	48	15	3,034	25	13
116	AA59569R32T0171	QQB575R32T0171	11/64"	32	24	3	72	14	4,551	32	18
118	AA59569R32T0203	QQB575R32T0203	13/64"	32	24	5	120	11	7,585	46	28
120	AA59569R32T0375	QQB575R32T0375	3/8"	32	48	3	144	11	9,102	46	38
122	AA59569R32T0500	QQB575R32T0500	1/2"	32	48	4	192	9	12,136	62	45
124	AA59569R32T0781	QQB575R32T0781	25/32"	32	48	7	336	7	21,239	88	53
132	AA59569R34T0062	QQB575R34T0062	1/16"	34	16	2	32	19	1,272	11	8
134	AA59569R34T0109	QQB575R34T0109	7/64"	34	16	4	64	16	2,544	19	12
136	AA59569R34T0125	QQB575R34T0125	1/8"	34	24	3	72	16	2,862	19	12
137	Not on spec	Not on spec	9/64"	34	24	4	96	15	3,816	26	17
138	AA59569R34T0171	QQB575R34T0171	11/64"	34	24	5	120	14	4,770	32	20
140	Not on spec	Not on spec	3/16"	34	24	6	144	13	5,724	38	22
142	Not on spec	Not on spec	1/4"	34	24	7	168	12	6,678	41	26
144	Not on spec	Not on spec	3/8"	34	24	8	192	11	7,632	46	30
145	AA59569R34T0375	QQB575R34T0375	3/8"	34	48	5	240	10	9,740	53	38
146	AA59569R34T0500	QQB575R34T0500	1/2"	34	48	7	336	9	13,356	62	53
148	Not on spec	Not on spec	5/8"	34	48	8	384	8	15,264	64	56
150	Not on spec	Not on spec	11/16"	34	48	10	480	7	19,080	81	67
152	AA59569R34T0781	QQB575R34T0781	25/32"	34	48	11	528	7	20,988	85	77
153	Not on spec	Not on spec	13/16"	34	48	12	576	7	22,896	90	85
160	AA59569R36T0031	QQB575R36T0031	1/32"	36	24	1	24	22	600	7	5
162	AA59569R36T0062	QQB575R36T0062	1/16"	36	24	2	48	19	1,200	11	7
163	AA59569R36T0078	QQB575R36T0078	5/64"	36	24	3	72	18	1,800	16	9
164	AA59569R36T0109	QQB575R36T0109	7/64"	36	24	4	96	16	2,400	19	11
166	AA59569R36T0125	QQB575R36T0125	1/8"	36	24	5	120	15	3,000	25	13
167	AA59569R36T0156	QQB575R36T0156	5/32"	36	24	10	240	12	6,000	40	24
168	AA59569R36T0171	QQB575R36T0171	11/64"	36	24	7	168	14	4,200	32	17
170	AA59569R34T0203	QQB575R34T0203	13/64"	34	24	8	192	11	7,630	46	31
170/1	AA59569R36T0203	QQB575R36T0203	13/64"	36	24	13	312	11	7,800	46	31
171	AA59569R36T0250	QQB575R36T0250	1/4"	36	24	16	384	10	9,600	53	38
171/1	AA59569R30T0281	QQB575R30T0281	9/32"	30	24	5	120	9	12,060	60	47
171/2	AA59569R30T0375	QQB575R30T0375	3/8"	30	24	7	168	8	16,880	75	62
172	AA59569R36T0375	QQB575R36T0375	3/8"	36	48	8	384	10	9,600	53	40
173	AA59569R30T0437	QQB575R30T0437	7/16"	30	24	10	240	6	24,120	90	85
173/1	AA59569R30T0500	QQB575R30T0500	1/2"	30	24	15	360	5	36,180	120	122
174	AA59569R36T0500	QQB575R36T0500	1/2"	36	48	11	528	9	13,200	62	53
175	AA59569R30T0562	QQB575R30T0562	9/16"	30	48	10	480	3	48,240	145	156
175/1	AA59569R30T0656	QQB575R30T0656	21/32"	30	48	16	768	1	77,180	190	259
176	AA59569R36T0781	QQB575R36T0781	25/32"	36	48	18	864	7	21,600	88	79
177	AA59569R30T0875	QQB575R30T0875	7/8"	30	48	7	336	5	33,770	100	123
178	AA59569R30T1000	QQB575R30T1000	1"	30	48	8	384	4	38,600	120	140
179	AA59569R30T1125	QQB575R30T1125	1-1/8"	30	48	9	432	4	43,420	130	155
180	Not on spec	Not on spec	1-1/4"	30	48	10	480	3	48,240	145	168
181	AA59569R30T1375	QQB575R30T1375	1-3/8"	30	48	11	528	3	53,060	145	185
182	AA59569R30T1500	QQB575R30T1500	1-1/2"	30	48	12	576	3	57,890	145	200
183	AA59569R30T2000	QQB575R30T2000	2"	30	48	14	672	2	67,540	180	230
184	Not on spec	Not on spec	2-1/4"	30	48	16	768	1	77,180	190	260

* For Reference Only

Applicable Specifications: Tinned Copper (ASTM B33)

Made in compliance with AA59569 (formerly QQB575) specifications where applicable.

The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.

The raw material meets ASTM B33 requirements.





INTERNATIONAL WIRE Continental Cordage

Tinned Copper Flat Braids



Part No.	AA59569	QJB575	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
221	Not on spec	Not on spec	.025"	.015"	36	8	1	8	27	200	4	3
222	Not on spec	Not on spec	.031"	.020"	36	16	1	16	24	400	6	4
223	AA59569F36T0031	QJB575F36T0031	.046"	.020"	36	24	1	24	22	600	7	5
224	Not on spec	Not on spec	.094"	.020"	36	16	3	48	19	1,200	11	7
225	AA59569F36T0062	QJB575F36T0062	.093"	.031"	36	24	2	48	19	1,200	11	7
226	Not on spec	Not on spec	.109"	.020"	36	16	4	64	18	1,800	16	8
229	AA59569F36T0078	QJB575F36T0078	.125"	.020"	36	24	3	72	18	1,800	16	9
229/1	AA59569F36T0109	QJB575F36T0109	.156"	.031"	36	24	4	96	16	2,400	19	11
230	AA59569F36T0125	QJB575F36T0125	.187"	.020"	36	24	5	120	15	3,000	25	13
231	AA59569F36T0171	QJB575F36T0171	.250"	.030"	36	24	7	168	14	4,200	32	17
231/1	AA59569F36T0156	QJB575F36T0156	.250"	.046"	36	24	10	240	12	6,000	40	24
231/2	AA59569F36T0203	QJB575F36T0203	.281"	.046"	36	24	13	312	11	7,800	46	31
232	Not on spec	Not on spec	.375"	.030"	36	48	6	288	12	7,200	40	28
232/1	Not on spec	Not on spec	.375"	.045"	30	24	5	120	9	12,060	60	47
233	AA59569F36T0375	QJB575F36T0375	.625"	.030"	36	48	8	384	10	9,600	53	40
233/1	AA59569F36T0500	QJB575F36T0500	.625"	.046"	36	48	11	528	9	13,200	62	53
233/2	Not on Spec	Not on Spec	.500"	.030"	36	48	8	384	10	9,600	53	39
234	AA59569F36T0781	QJB575F36T0781	.750"	.040"	36	48	18	864	7	20,800	88	79
235	Not on spec	Not on spec	1.000"	.045"	36	48	18	864	7	20,800	85	75
236	Not on spec	Not on spec	.812"	.045"	36	48	19	912	7	22,800	93	80
236/1	Not on spec	Not on spec	.875"	.050"	36	48	22	1,056	6	26,400	105	95
237	Not on spec	Not on spec	.750"	.040"	36	24	67	1,608	4	40,200	125	140
238	Not on spec	Not on spec	1.625"	.080"	36	48	84	4,032	1/0	100,800	230	359
240	AA59569F30T0437	QJB575F30T0437	.500"	.093"	30	24	10	240	6	24,120	90	85
242	AA59569F30T0500	QJB575F30T0500	.625"	.093"	30	24	15	360	5	36,180	120	122
244	Not on spec	Not on spec	.750"	.110"	30	24	20	480	3	48,000	145	170
246	Not on spec	Not on spec	.875"	.120"	30	24	24	576	3	57,600	165	193
248	Not on spec	Not on spec	.937"	.130"	30	24	26	624	2	62,400	170	210
250	Not on spec	Not on spec	.937"	.130"	30	24	27	648	2	64,800	175	225
252	Not on spec	Not on spec	1.000"	.140"	30	24	32	768	1	76,800	195	270
260	Not on spec	Not on spec	.750"	.050"	30	48	5	240	6	24,000	93	88
262	AA59569F30T0875	QJB575F30T0875	1.375"	.050"	30	48	7	336	5	33,770	100	123
264	Not on spec	Not on spec	1.000"	.070"	30	48	8	384	4	38,400	120	137
266	Not on spec	Not on spec	1.250"	.080"	30	48	10	480	3	48,000	145	168
268	AA59569F30T1375	QJB575F30T1375	1.500"	.060"	30	48	11	528	3	53,060	145	185
270	Not on spec	Not on spec	.875"	.090"	30	48	12	576	2	57,600	150	200
272	Not on spec	Not on spec	1.375"	.090"	30	48	14	672	2	67,200	165	230
274	Not on spec	Not on spec	1.500"	.100"	30	48	16	768	1	76,800	180	265
276	Not on spec	Not on spec	1.625"	.110"	30	48	18	864	1	86,400	200	283
278	Not on spec	Not on spec	1.375"	.120"	30	48	22	1,056	1/0	105,600	235	362
279	Not on spec	Not on spec	1.750"	.130"	30	48	26	1,248	2/0	124,800	250	430
280	Not on spec	Not on spec	2.000"	.130"	30	48	28	1,344	2/0	134,400	255	464
282	Not on spec	Not on spec	2.000"	.140"	30	48	32	1,536	3/0	153,600	290	530
284	Not on spec	Not on spec	2.000"	.150"	30	48	35	1,680	3/0	168,000	320	570
286	Not on spec	Not on spec	2.375"	.175"	30	48	44	2,112	4/0	211,200	370	730
287	Not on spec	Not on spec	3.000"	.190"	30	48	47	2,256	4/0	225,600	390	780
288	Not on spec	Not on spec	2.500"	.190"	30	48	52	2,496	250 MCM	249,600	410	900

* For Reference Only

Applicable Specifications: Tinned Copper (ASTM B33)

Made in compliance with AA59569 (formerly QJB575) specifications where applicable.

Flat braid is typically used as a flexible and durable ground strap.

The raw material meets ASTM B33 requirements.





INTERNATIONAL WIRE Continental Cordage



Tinned Copper Multiple Layered Braids

Part No.	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Layers	No. of Strands (Carriers) per Layer	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
290	1.125"	.270"	30	2	24	27	1,296	36,557	129,600	250	475
291	1.250"	.290"	30	2	24	32	1,536	36,586	153,600	290	560
292	1.250"	.300"	30	2	24	35	1,680	36,586	168,000	320	600
293	1.250"	.400"	30	3	24	32	2,304	36,617	230,400	385	825
294	1.375"	.510"	30	4	24	32	3,072	300 MCM	307,200	465	1,110
295	1.500"	.500"	30	3	24	47	3,384	325 MCM	338,400	-	1,105
296	2.125"	.290"	30	2	48	32	3,072	300 MCM	307,200	-	1,064
297	2.125"	.300"	30	3	48	35	5,040	500 MCM	504,000	-	1,700

* For Reference Only

Applicable Specifications: Tinned Copper (ASTM B33)





INTERNATIONAL WIRE Continental Cordage



Nickel Plated Copper Tubular Braids

Part No.	AA59569	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs/1000 Ft)
110N	AA59569R32N0062	1/16"	32	16	1	16	20	1,011	6
112N	AA59569R32N0109	7/64"	32	16	2	32	17	2,023	9
114N	AA59569R32N0125	1/8"	32	24	2	48	15	3,034	13
116N	AA59569R32N0171	11/64"	32	24	3	72	14	4,551	18
118N	AA59569R32N0203	13/64"	32	24	5	120	11	7,585	28
120N	AA59569R32N0375	3/8"	32	48	3	144	11	9,102	38
122N	AA59569R32N0500	1/2"	32	48	4	192	9	12,136	45
124N	AA59569R32N0781	25/32"	32	48	7	336	7	21,239	53
132N	AA59569R34N0062	1/16"	34	16	2	32	19	1,272	8
134N	AA59569R34N0109	7/64"	34	16	4	64	16	2,544	12
136N	AA59569R34N0125	1/8"	34	24	3	72	16	2,862	12
137N	Not on spec	9/64"	34	24	4	96	15	3,816	17
138N	AA59569R34N0171	11/64"	34	24	5	120	14	4,770	20
140N	Not on spec	3/16"	34	24	6	144	13	5,724	22
142N	Not on spec	1/4"	34	24	7	168	12	6,678	26
144N	Not on spec	3/8"	34	24	8	192	11	7,632	30
145N	AA59569R34N0375	3/8"	34	48	5	240	10	9,740	38
146N	AA59569R34N0500	1/2"	34	48	7	336	9	13,356	53
148N	Not on spec	5/8"	34	48	8	384	8	15,264	56
150N	Not on spec	11/16"	34	48	10	480	7	19,080	67
152N	AA59569R34N0781	25/32"	34	48	11	528	7	20,988	77
153N	Not on spec	13/16"	34	48	12	576	7	22,896	85
160N	AA59569R36N0031	1/32"	36	24	1	24	22	600	5
162N	AA59569R36N0062	1/16"	36	24	2	48	19	1,200	7
163N	AA59569R36N0078	5/64"	36	24	3	72	18	1,800	9
164N	AA59569R36N0109	7/64"	36	24	4	96	16	2,400	11
166N	AA59569R36N0125	1/8"	36	24	5	120	15	3,000	13
167N	AA59569R36N0156	5/32"	36	24	10	240	12	6,000	24
168N	AA59569R36N0171	11/64"	36	24	7	168	14	4,200	17
170N	AA59569R34N0203	13/64"	34	24	8	192	11	7,630	31
170/1N	AA59569R36N0203	13/64"	36	24	13	312	11	7,800	31
171N	AA59569R36N0250	1/4"	36	24	16	384	10	9,600	38
171/1N	AA59569R30N0281	9/32"	30	24	5	120	9	12,060	47
171/2N	AA59569R30N0375	3/8"	30	24	7	168	8	16,880	62
172N	AA59569R36N0375	3/8"	36	48	8	384	10	9,600	40
173N	AA59569R30N0437	7/16"	30	24	10	240	6	24,120	85
173/1N	AA59569R30N0500	1/2"	30	24	15	360	5	36,180	122
174N	AA59569R36N0500	1/2"	36	48	11	528	9	13,200	53
175N	AA59569R30N0562	9/16"	30	48	10	480	3	48,240	156
175/1N	AA59569R30N0656	21/32"	30	48	16	768	1	77,180	259
176N	AA59569R36N0781	25/32"	36	48	18	864	7	21,600	79
177N	AA59569R30N0875	7/8"	30	48	7	336	5	33,770	123
178N	AA59569R30N1000	1"	30	48	8	384	4	38,600	140
179N	AA59569R30N1125	1-1/8"	30	48	9	432	4	43,420	155
180N	Not on spec	1-1/4"	30	48	10	480	3	48,240	168
181N	AA59569R30N1375	1-3/8"	30	48	11	528	3	53,060	185
182N	AA59569R30N1500	1-1/2"	30	48	12	576	3	57,890	200
183N	AA59569R30N2000	2"	30	48	14	672	2	67,540	230
184N	Not on spec	2-1/4"	30	48	16	768	1	77,180	260

Applicable Specifications: Nickel Plated Copper (ASTM B355)

Made in compliance with AA59569 (formerly QQB575) specifications where applicable.

The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.

The raw material meets ASTM B355 requirements.





INTERNATIONAL WIRE Continental Cordage



Nickel Plated Copper Flat Braids

Part No.	AA59569	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs/1000 Ft)
221N	Not on spec	.025"	.015"	36	8	1	8	27	200	3
222N	Not on spec	.031"	.020"	36	16	1	16	24	400	4
223N	AA59569F36N0031	.046"	.020"	36	24	1	24	22	600	5
224N	Not on spec	.094"	.020"	36	16	3	48	19	1,200	7
225N	AA59569F36N0062	.093"	.031"	36	24	2	48	19	1,200	7
226N	Not on spec	.109"	.020"	36	16	4	64	18	1,800	8
229N	AA59569F36N0078	.125"	.020"	36	24	3	72	18	1,800	9
229/1N	AA59569F36N0109	.156"	.031"	36	24	4	96	16	2,400	11
230N	AA59569F36N0125	.187"	.020"	36	24	5	120	15	3,000	13
231N	AA59569F36N0171	.250"	.030"	36	24	7	168	14	4,200	17
231/1N	AA59569F36N0156	.250"	.046"	36	24	10	240	12	6,000	24
231/2N	AA59569F36N0203	.281"	.046"	36	24	13	312	11	7,800	31
232N	Not on spec	.375"	.030"	36	48	6	288	12	7,200	28
232/1N	Not on spec	.375"	.045"	30	24	5	120	9	12,060	47
233N	AA59569F36N0375	.625"	.030"	36	48	8	384	10	9,600	40
233/1N	AA59569F36N0500	.625"	.046"	36	48	11	528	9	13,200	53
233/2N	Not on Spec	.500"	.030"	36	48	8	384	10	9,600	39
234N	AA59569F36N0781	.750"	.040"	36	48	18	864	7	20,800	79
235N	Not on spec	1.000"	.045"	36	48	18	864	7	20,800	75
236N	Not on spec	.812"	.045"	36	48	19	912	7	22,800	80
236/1N	Not on spec	.875"	.050"	36	48	22	1,056	6	26,400	95
237N	Not on spec	.750"	.040"	36	24	67	1,608	4	40,200	140
238N	Not on spec	1.625"	.080"	36	48	84	4,032	1/0	100,800	359
240N	AA59569F30N0437	.500"	.093"	30	24	10	240	6	24,120	85
242N	AA59569F30N0500	.625"	.093"	30	24	15	360	5	36,180	122
244N	Not on spec	.750"	.110"	30	24	20	480	3	48,000	170
246N	Not on spec	.875"	.120"	30	24	24	576	3	57,600	193
248N	Not on spec	.937"	.130"	30	24	26	624	2	62,400	210
250N	Not on spec	.937"	.130"	30	24	27	648	2	64,800	225
252N	Not on spec	1.000"	.140"	30	24	32	768	1	76,800	270
260N	Not on spec	.750"	.050"	30	48	5	240	6	24,000	88
262N	AA59569F30N0875	1.375"	.050"	30	48	7	336	5	33,770	123
264N	Not on spec	1.000"	.070"	30	48	8	384	4	38,400	137
266N	Not on spec	1.250"	.080"	30	48	10	480	3	48,000	168
268N	AA59569F30N1375	1.500"	.060"	30	48	11	528	3	53,060	185
270N	Not on spec	.875"	.090"	30	48	12	576	2	57,600	200
272N	Not on spec	1.375"	.090"	30	48	14	672	2	67,200	230
274N	Not on spec	1.500"	.100"	30	48	16	768	1	76,800	265
276N	Not on spec	1.625"	.110"	30	48	18	864	1	86,400	283
278N	Not on spec	1.375"	.120"	30	48	22	1,056	1/0	105,600	362
279N	Not on spec	1.750"	.130"	30	48	26	1,248	2/0	124,800	430
280N	Not on spec	2.000"	.130"	30	48	28	1,344	2/0	134,400	464
282N	Not on spec	2.000"	.140"	30	48	32	1,536	3/0	153,600	530
284N	Not on spec	2.000"	.150"	30	48	35	1,680	3/0	168,000	570
286N	Not on spec	2.375"	.175"	30	48	44	2,112	4/0	211,200	730
287N	Not on spec	3.000"	.190"	30	48	47	2,256	4/0	225,600	780
288N	Not on spec	2.500"	.190"	30	48	52	2,496	250 MCM	249,600	900

Applicable Specifications: Nickel Plated Copper (ASTM B355)
 Made in compliance with AA59569 (formerly QB575) specifications where applicable.
 Flat braid is typically used as a flexible and durable ground strap.
 The raw material meets ASTM B355 requirements.





INTERNATIONAL WIRE Continental Cordage



Silver Plated Copper Tubular Braids

Part No.	AA59569	QQB575	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
110S	AA59569R32S0062	QQB575R32S0062	1/16"	32	16	1	16	20	1,011	9	6
112S	AA59569R32S0109	QQB575R32S0109	7/64"	32	16	2	32	17	2,023	18	9
114S	AA59569R32S0125	QQB575R32S0125	1/8"	32	24	2	48	15	3,034	25	13
116S	AA59569R32S0171	QQB575R32S0171	11/64"	32	24	3	72	14	4,551	32	18
118S	AA59569R32S0203	QQB575R32S0203	13/64"	32	24	5	120	11	7,585	46	28
120S	AA59569R32S0375	QQB575R32S0375	3/8"	32	48	3	144	11	9,102	46	38
122S	AA59569R32S0500	QQB575R32S0500	1/2"	32	48	4	192	9	12,136	62	45
124S	AA59569R32S0781	QQB575R32S0781	25/32"	32	48	7	336	7	21,239	88	53
132S	AA59569R34S0062	QQB575R34S0062	1/16"	34	16	2	32	19	1,272	11	8
134S	AA59569R34S0109	QQB575R34S0109	7/64"	34	16	4	64	16	2,544	19	12
136S	AA59569R34S0125	QQB575R34S0125	1/8"	34	24	3	72	16	2,862	19	12
137S	Not on spec	Not on spec	9/64"	34	24	4	96	15	3,816	26	17
138S	AA59569R34S0171	QQB575R34S0171	11/64"	34	24	5	120	14	4,770	32	20
140S	Not on spec	Not on spec	3/16"	34	24	6	144	13	5,724	38	22
142S	Not on spec	Not on spec	1/4"	34	24	7	168	12	6,678	41	26
144S	Not on spec	Not on spec	3/8"	34	24	8	192	11	7,632	46	30
145S	AA59569R34S0375	QQB575R34S0375	3/8"	34	48	5	240	10	9,740	53	38
146S	AA59569R34S0500	QQB575R34S0500	1/2"	34	48	7	336	9	13,356	62	53
148S	Not on spec	Not on spec	5/8"	34	48	8	384	8	15,264	64	56
150S	Not on spec	Not on spec	11/16"	34	48	10	480	7	19,080	81	67
152S	AA59569R34S0781	QQB575R34S0781	25/32"	34	48	11	528	7	20,988	85	77
153S	Not on spec	Not on spec	13/16"	34	48	12	576	7	22,896	90	85
160S	AA59569R36S0031	QQB575R36S0031	1/32"	36	24	1	24	22	600	7	5
162S	AA59569R36S0062	QQB575R36S0062	1/16"	36	24	2	48	19	1,200	11	7
163S	AA59569R36S0078	QQB575R36S0078	5/64"	36	24	3	72	18	1,800	16	9
164S	AA59569R36S0109	QQB575R36S0109	7/64"	36	24	4	96	16	2,400	19	11
166S	AA59569R36S0125	QQB575R36S0125	1/8"	36	24	5	120	15	3,000	25	13
167S	AA59569R36S0156	QQB575R36S0156	5/32"	36	24	10	240	12	6,000	40	24
168S	AA59569R36S0171	QQB575R36S0171	11/64"	36	24	7	168	14	4,200	32	17
170S	AA59569R34S0203	QQB575R34S0203	13/64"	34	24	8	192	11	7,630	46	31
170/1S	AA59569R36S0203	QQB575R36S0203	13/64"	36	24	13	312	11	7,800	46	31
171S	AA59569R36S0250	QQB575R36S0250	1/4"	36	24	16	384	10	9,600	53	38
171/1S	AA59569R30S0281	QQB575R30S0281	9/32"	30	24	5	120	9	12,060	60	47
171/2S	AA59569R30S0375	QQB575R30S0375	3/8"	30	24	7	168	8	16,880	75	62
172S	AA59569R36S0375	QQB575R36S0375	3/8"	36	48	8	384	10	9,600	53	40
173S	AA59569R30S0437	QQB575R30S0437	7/16"	30	24	10	240	6	24,120	90	85
173/1S	AA59569R30S0500	QQB575R30S0500	1/2"	30	24	15	360	5	36,180	120	122
174S	AA59569R36S0500	QQB575R36S0500	1/2"	36	48	11	528	9	13,200	62	53
175S	AA59569R30S0562	QQB575R30S0562	9/16"	30	48	10	480	3	48,240	145	156
175/1S	AA59569R30S0656	QQB575R30S0656	21/32"	30	48	16	768	1	77,180	190	259
176S	AA59569R36S0781	QQB575R36S0781	25/32"	36	48	18	864	7	21,600	88	79
177S	AA59569R30S0875	QQB575R30S0875	7/8"	30	48	7	336	5	33,770	100	123
178S	AA59569R30S1000	QQB575R30S1000	1"	30	48	8	384	4	38,600	120	140
179S	AA59569R30S1125	QQB575R30S1125	1-1/8"	30	48	9	432	4	43,420	130	155
180S	Not on spec	Not on spec	1-1/4"	30	48	10	480	3	48,240	145	168
181S	AA59569R30S1375	QQB575R30S1375	1-3/8"	30	48	11	528	3	53,060	145	185
182S	AA59569R30S1500	QQB575R30S1500	1-1/2"	30	48	12	576	3	57,890	145	200
183S	AA59569R30S2000	QQB575R30S2000	2"	30	48	14	672	2	67,540	180	230
184S	Not on spec	Not on spec	2-1/4"	30	48	16	768	1	77,180	190	260

* For Reference Only
 Applicable Specifications: Silver Plated Copper (ASTM B298)
 Made in compliance with AA59569 (formerly QQB575) specifications where applicable.
 The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.
 The raw material meets ASTM B298 requirements.





INTERNATIONAL WIRE Continental Cordage



Silver Plated Copper Flat Braids

Part No.	AA59569	QQB575	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Calculated Amperage*	Approx. Shipping Weight (Lbs/1000 Ft)
221S	Not on spec	Not on spec	.025"	.015"	36	8	1	8	27	200	4	3
222S	Not on spec	Not on spec	.031"	.020"	36	16	1	16	24	400	6	4
223S	AA59569F36T0031	QQB575F36T0031	.046"	.020"	36	24	1	24	22	600	7	5
224S	Not on spec	Not on spec	.094"	.020"	36	16	3	48	19	1,200	11	7
225S	AA59569F36T0062	QQB575F36T0062	.093"	.031"	36	24	2	48	19	1,200	11	7
226S	Not on spec	Not on spec	.109"	.020"	36	16	4	64	18	1,800	16	8
229S	AA59569F36T0078	QQB575F36T0078	.125"	.020"	36	24	3	72	18	1,800	16	9
229/1S	AA59569F36T0109	QQB575F36T0109	.156"	.031"	36	24	4	96	16	2,400	19	11
230S	AA59569F36T0125	QQB575F36T0125	.187"	.020"	36	24	5	120	15	3,000	25	13
231S	AA59569F36T0171	QQB575F36T0171	.250"	.030"	36	24	7	168	14	4,200	32	17
231/1S	AA59569F36T0156	QQB575F36T0156	.250"	.046"	36	24	10	240	12	6,000	40	24
231/2S	AA59569F36T0203	QQB575F36T0203	.281"	.046"	36	24	13	312	11	7,800	46	31
232S	Not on spec	Not on spec	.375"	.030"	36	48	6	288	12	7,200	40	28
232/1S	Not on spec	Not on spec	.375"	.045"	30	24	5	120	9	12,060	60	47
233S	AA59569F36T0375	QQB575F36T0375	.625"	.030"	36	48	8	384	10	9,600	53	40
233/1S	AA59569F36T0500	QQB575F36T0500	.625"	.046"	36	48	11	528	9	13,200	62	53
233/2S	Not on Spec	Not on Spec	.500"	.030"	36	48	8	384	10	9,600	53	39
234S	AA59569F36T0781	QQB575F36T0781	.750"	.040"	36	48	18	864	7	20,800	88	79
235S	Not on spec	Not on spec	1.000"	.045"	36	48	18	864	7	20,800	85	75
236S	Not on spec	Not on spec	.812"	.045"	36	48	19	912	7	22,800	93	80
236/1S	Not on spec	Not on spec	.875"	.050"	36	48	22	1,056	6	26,400	105	95
237S	Not on spec	Not on spec	.750"	.040"	36	24	67	1,608	4	40,200	125	140
238S	Not on spec	Not on spec	1.625"	.080"	36	48	84	4,032	1/0	100,800	230	359
240S	AA59569F30T0437	QQB575F30T0437	.500"	.093"	30	24	10	240	6	24,120	90	85
242S	AA59569F30T0500	QQB575F30T0500	.625"	.093"	30	24	15	360	5	36,180	120	122
244S	Not on spec	Not on spec	.750"	.110"	30	24	20	480	3	48,000	145	170
246S	Not on spec	Not on spec	.875"	.120"	30	24	24	576	3	57,600	165	193
248S	Not on spec	Not on spec	.937"	.130"	30	24	26	624	2	62,400	170	210
250S	Not on spec	Not on spec	.937"	.130"	30	24	27	648	2	64,800	175	225
252S	Not on spec	Not on spec	1.000"	.140"	30	24	32	768	1	76,800	195	270
260S	Not on spec	Not on spec	.750"	.050"	30	48	5	240	6	24,000	93	88
262S	AA59569F30T0875	QQB575F30T0875	1.375"	.050"	30	48	7	336	5	33,770	100	123
264S	Not on spec	Not on spec	1.000"	.070"	30	48	8	384	4	38,400	120	137
266S	Not on spec	Not on spec	1.250"	.080"	30	48	10	480	3	48,000	145	168
268S	AA59569F30T1375	QQB575F30T1375	1.500"	.060"	30	48	11	528	3	53,060	145	185
270S	Not on spec	Not on spec	.875"	.090"	30	48	12	576	2	57,600	150	200
272S	Not on spec	Not on spec	1.375"	.090"	30	48	14	672	2	67,200	165	230
274S	Not on spec	Not on spec	1.500"	.100"	30	48	16	768	1	76,800	180	265
276S	Not on spec	Not on spec	1.625"	.110"	30	48	18	864	1	86,400	200	283
278S	Not on spec	Not on spec	1.375"	.120"	30	48	22	1,056	1/0	105,600	235	362
279S	Not on spec	Not on spec	1.750"	.130"	30	48	26	1,248	2/0	124,800	250	430
280S	Not on spec	Not on spec	2.000"	.130"	30	48	28	1,344	2/0	134,400	255	464
282S	Not on spec	Not on spec	2.000"	.140"	30	48	32	1,536	3/0	153,600	290	530
284S	Not on spec	Not on spec	2.000"	.150"	30	48	35	1,680	3/0	168,000	320	570
286S	Not on spec	Not on spec	2.375"	.175"	30	48	44	2,112	4/0	211,200	370	730
287S	Not on spec	Not on spec	3.000"	.190"	30	48	47	2,256	4/0	225,600	390	780
288S	Not on spec	Not on spec	2.500"	.190"	30	48	52	2,496	250 MCM	249,600	410	900

* For Reference Only

Applicable Specifications: Silver Plated Copper (ASTM B298)

Made in compliance with AA59569 (formerly QQB575) specifications where applicable.

Flat braid is typically used as a flexible and durable ground strap.

The raw material meets ASTM B298 requirements.





INTERNATIONAL WIRE Continental Cordage

Stainless Steel Tubular Braids



Part No.	Former Part No.	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs/1000 Ft)
110SS		1/16"	32	16	1	16	20	1,011	5.4
112SS		7/64"	32	16	2	32	17	2,023	8.1
114SS		7/64"	32	24	2	48	15	3,034	11.7
116SS		11/64"	32	24	3	72	14	4,551	16.2
118SS		13/64"	34	16	2	32	19	1,272	7.2
120SS		3/8"	32	48	3	144	11	9,102	34.2
122SS		1/2"	32	48	4	192	9	12,136	40.5
124SS		25/32"	32	48	7	336	7	21,239	47.7
132SS		1/16"	34	16	2	32	19	1,272	7.2
134SS		7/64"	34	16	4	64	16	2,544	10.8
136SS		1/8"	34	24	3	72	16	2,862	10.8
137SS		9/64"	34	24	4	96	15	3,816	15.3
138SS		11/64"	34	24	5	120	14	4,770	18.0
140SS		3/16"	34	24	6	144	13	5,724	19.8
142SS		1/4"	34	24	7	168	12	6,678	23.4
144SS		3/8"	34	24	8	192	11	7,632	27.0
144SS		3/8"	34	24	8	192	11	7,632	27.0
145SS		3/8"	34	48	5	240	10	9,740	34.2
146SS		1/2"	34	48	7	336	9	13,356	47.7
148SS		5/8"	34	48	8	384	8	15,264	50.4
150SS		11/16"	34	48	10	480	7	19,080	60.3
152SS		25/32"	34	48	11	528	7	20,988	69.3
153SS		13/16"	34	48	12	576	7	22,896	76.5
160SS		1/32"	36	24	1	24	22	600	4.5
162SS	304	1/16"	36	24	2	48	19	1,200	6.3
163SS	306	5/64"	36	24	3	72	18	1,800	8.1
164SS	308	7/64"	36	24	4	96	16	2,400	9.9
166SS	310	1/8"	36	24	5	120	15	3,000	11.7
167SS		5/32"	36	24	10	240	12	6,000	21.6
168SS	314	11/64"	36	24	7	168	14	4,200	15.3
170SS		13/64"	34	24	8	192	11	7,630	27.9
170/1SS		13/64"	36	24	13	312	11	7,800	27.9
171SS		1/4"	36	24	16	384	10	9,600	34.2
171/1SS		9/32"	30	24	5	120	9	12,060	42.3
171/2SS		3/8"	30	24	7	168	8	16,880	55.8
172SS		3/8"	36	48	8	384	10	9,600	36.0
173SS		7/16"	30	24	10	240	6	24,120	76.5
173/1SS		1/2"	30	24	15	360	5	36,180	109.8
174SS		1/2"	36	48	11	528	9	13,200	47.7
175SS		9/16"	30	48	10	480	3	48,240	140.4
175/1SS		21/32"	30	48	16	768	1	77,180	233.1
176SS		25/32"	36	48	18	864	7	21,600	71.1
177SS		7/8"	30	48	7	336	5	33,770	110.7
178SS		1"	30	48	8	384	4	38,600	126.0
179SS		1-1/8"	30	48	9	432	4	43,420	139.5
180SS		1-1/4"	30	48	10	480	3	48,240	151.2
181SS		1-3/8"	30	48	11	528	3	53,060	166.5
182SS		1-1/2"	30	48	12	576	3	57,890	180.0
183SS		2"	30	48	14	672	2	67,540	207.0
184SS		2-1/4"	30	48	16	768	1	77,180	234.0

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Made in the same manner as AA59569 (formerly QQB575) braid.

The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.

We maintain inventories of Type 304 (non-magnetic), Type 430 (magnetic), as well as Type 316 and Type 321 stainless steel wire.

Stainless Steel braids are most widely used in corrosive or abrasive environments.





INTERNATIONAL WIRE Continental Cordage



Stainless Steel Tubular Braids (Continued)

Part No.	Former Part No.	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs/1000 Ft)
302SS		1/32"	36	16	3	48	19	1,200	6.3
312SS		5/32"	34	32	6	192	10	7,632	27.0
316SS		3/16"	36	24	8	192	13	4,800	17.1
318SS		7/32"	36	24	10	240	12	6,000	20.7
320SS		1/4"	36	24	13	312	11	7,800	25.2
322SS		1/4"	34	32	8	256	10	10,176	30.6
324SS		5/16"	32	32	8	256	10	16,180	32.4
326SS		3/8"	36	48	7	336	11	8,400	28.8
328SS		7/16"	36	48	8	384	10	9,600	35.1
330SS		1/2"	36	48	9	432	10	10,800	38.7
332SS		5/8"	36	48	11	528	9	13,200	45.0
334SS		3/4"	36	48	15	720	8	18,000	56.7
336SS		7/8"	36	48	18	864	7	21,600	70.2
338SS		1"	30	48	7	336	5	33,700	116.1

Made in the same manner as AA59569 (formerly QQB575) braid.

The braid is manufactured to provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.

We maintain inventories of Type 304 (non-magnetic), Type 430 (magnetic), as well as Type 316 and Type 321 stainless steel wire.

Stainless Steel braids are most widely used in corrosive or abrasive environments.





INTERNATIONAL WIRE Continental Cordage



Aluminum Tubular Braids

Part No.	Nominal I.D.	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs./1000 Ft)
110AL	1/16"	32	16	1	16	20	1,011	2.0
112AL	7/64"	32	16	2	32	17	2,023	3.0
114AL	1/8"	32	24	2	48	15	3,034	4.3
116AL	11/64"	32	24	3	72	14	4,551	6.0
118AL	13/64"	32	24	5	120	11	7,585	9.3
120AL	3/8"	32	48	3	144	11	9,102	12.7
122AL	1/2"	32	48	4	192	9	12,136	15.0
124AL	25/32"	32	48	7	336	7	21,239	17.7
132AL	1/16"	34	16	2	32	19	1,272	2.7
134AL	7/64"	34	16	4	64	16	2,544	4.0
136AL	1/8"	34	24	3	72	16	2,862	4.0
137AL	9/64"	34	24	4	96	15	3,816	5.7
138AL	11/64"	34	24	5	120	14	4,770	6.7
140AL	3/16"	34	24	6	144	13	5,724	7.3
142AL	1/4"	34	24	7	168	12	6,678	8.7
144AL	3/8"	34	24	8	192	11	7,632	10.0
145AL	3/8"	34	48	5	240	10	9,740	12.7
146AL	1/2"	34	48	7	336	9	13,356	17.7
148AL	5/8"	34	48	8	384	8	15,264	18.7
150AL	11/16"	34	48	10	480	7	19,080	22.3
152AL	25/32"	34	48	11	528	7	20,988	25.6
153AL	13/16"	34	48	12	576	7	22,896	28.3
160AL	1/32"	36	24	1	24	22	600	1.7
162AL	1/16"	36	24	2	48	19	1,200	2.3
163AL	5/64"	36	24	3	72	18	1,800	3.0
164AL	7/64"	36	24	4	96	16	2,400	3.7
166AL	1/8"	36	24	5	120	15	3,000	4.3
167AL	5/32"	36	24	10	240	12	6,000	8.0
168AL	11/64"	36	24	7	168	14	4,200	5.7
170AL	13/64"	34	24	8	192	11	7,630	10.3
170/1AL	13/64"	36	24	13	312	11	7,800	10.3
171AL	1/4"	36	24	16	384	10	9,600	12.7
171/1AL	9/32"	30	24	5	120	9	12,060	15.6
171/2AL	3/8"	30	24	7	168	8	16,880	20.6
172AL	3/8"	36	48	8	384	10	9,600	13.3
173AL	7/16"	30	24	10	240	6	24,120	28.3
173/1AL	1/2"	30	24	15	360	5	36,180	40.6
174AL	1/2"	36	48	11	528	9	13,200	17.6
175AL	9/16"	30	48	10	480	3	48,240	52.0
175/1AL	21/32"	30	48	16	768	1	77,180	86.2
176AL	25/32"	36	48	18	864	7	21,600	26.3
177AL	7/8"	30	48	7	336	5	33,770	41.0
178AL	1"	30	48	8	384	4	38,600	46.6
179AL	1-1/8"	30	48	9	432	4	43,420	51.6
180AL	1-1/4"	30	48	10	480	3	48,240	55.9
181AL	1-3/8"	30	48	11	528	3	53,060	61.6
182AL	1-1/2"	30	48	12	576	3	57,890	66.6
183AL	2"	30	48	14	672	2	67,540	76.6
184AL	2-1/4"	30	48	16	768	1	77,180	86.6

These braids are manufactured with 5154A Aluminum as a light weight alternative to copper for light duty applications. They provide shield coverage of 90% minimum (70% for .078" and smaller) at the nominal diameters specified.





INTERNATIONAL WIRE Continental Cordage



Aluminum Flat Braids

Part No.	Nominal Flat Width	Nominal Thickness	AWG of Individual Ends	No. of Strands (Carriers)	No. of Wires per Strand	Total No. of Wires	Approx. AWG Equivalent	Nom. Circular Mills	Approx. Shipping Weight (Lbs/1000 Ft)
221AL	.025"	.015"	36	8	1	8	27	200	1.0
222AL	.031"	.020"	36	16	1	16	24	400	1.3
223AL	.046"	.020"	36	24	1	24	22	600	1.7
224AL	.094"	.020"	36	16	3	48	19	1,200	2.3
225AL	.093"	.031"	36	24	2	48	19	1,200	2.3
226AL	.109"	.020"	36	16	4	64	18	1,800	2.7
229AL	.125"	.020"	36	24	3	72	18	1,800	3.0
229/1AL	.156"	.031"	36	24	4	96	16	2,400	3.7
230AL	.187"	.020"	36	24	5	120	15	3,000	4.3
231AL	.250"	.030"	36	24	7	168	14	4,200	5.7
231/1AL	.250"	.046"	36	24	10	240	12	6,000	8.0
231/2AL	.281"	.046"	36	24	13	312	11	7,800	10.3
232AL	.375"	.030"	36	48	6	288	12	7,200	9.3
232/1AL	.375"	.045"	30	24	5	120	9	12,060	15.6
233AL	.625"	.030"	36	48	8	384	10	9,600	13.3
233/1AL	.625"	.046"	36	48	11	528	9	13,200	17.6
233/2AL	.500"	.030"	36	48	8	384	10	9,600	13.0
234AL	.750"	.040"	36	48	18	864	7	20,800	26.3
235AL	1.000"	.045"	36	48	18	864	7	20,800	25.0
236AL	.812"	.045"	36	48	19	912	7	22,800	26.6
236/1AL	.875"	.050"	36	48	22	1,056	6	26,400	31.6
237AL	.750"	.040"	36	24	67	1,608	4	40,200	46.6
238AL	1.625"	.080"	36	48	84	4,032	1/0	100,800	119.5
240AL	.500"	.093"	30	24	10	240	6	24,120	28.3
242AL	.625"	.093"	30	24	15	360	5	36,180	40.6
244AL	.750"	.110"	30	24	20	480	3	48,000	56.6
246AL	.875"	.120"	30	24	24	576	3	57,600	64.3
248AL	.937"	.130"	30	24	26	624	2	62,400	69.9
250AL	.937"	.130"	30	24	27	648	2	64,800	74.9
252AL	1.000"	.140"	30	24	32	768	1	76,800	89.9
260AL	.750"	.050"	30	48	5	240	6	24,000	29.3
262AL	1.375"	.050"	30	48	7	336	5	33,770	41.0
264AL	1.000"	.070"	30	48	8	384	4	38,400	45.6
266AL	1.250"	.080"	30	48	10	480	3	48,000	55.9
268AL	1.500"	.060"	30	48	11	528	3	53,060	61.6
270AL	.875"	.090"	30	48	12	576	2	57,600	66.6
272AL	1.375"	.090"	30	48	14	672	2	67,200	76.6
274AL	1.500"	.100"	30	48	16	768	1	76,800	88.2
276AL	1.625"	.110"	30	48	18	864	1	86,400	94.2
278AL	1.375"	.120"	30	48	22	1,056	1/0	105,600	120.5
279AL	1.750"	.130"	30	48	26	1,248	2/0	124,800	143.0
280AL	2.000"	.130"	30	48	28	1,344	2/0	134,400	154.5
282AL	2.000"	.140"	30	48	32	1,536	3/0	153,600	176.5
284AL	2.000"	.150"	30	48	35	1,680	3/0	168,000	189.8
286AL	2.375"	.175"	30	48	44	2,112	4/0	211,200	243.1
287AL	3.000"	.190"	30	48	47	2,256	4/0	225,600	259.7
288AL	2.500"	.190"	30	48	52	2,496	250 MCM	249,600	300.0

Aluminum flat braid is used as a light weight alternative to copper.





INTERNATIONAL WIRE Continental Cordage



Stranded Ropes

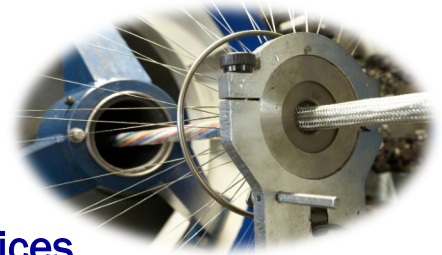
Continental Cordage provides standard stranded ropes in both Bare Copper and Tinned Copper from 1/0 to 16 gauge constructions.



Contact our Sales Department to learn more

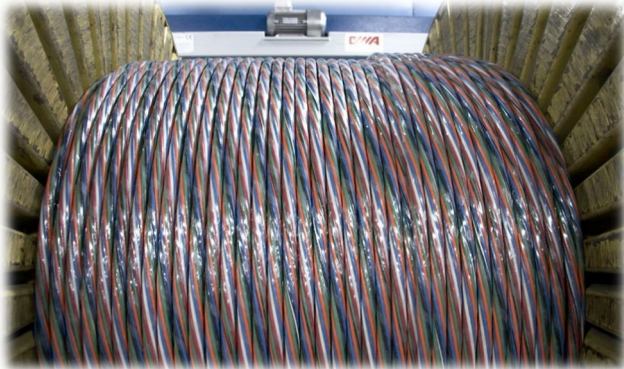


INTERNATIONAL WIRE Continental Cordage



Overbraiding and Taping Services

Continental Cordage provides overbraiding and taping services for shielding and mechanical protection purposes. We braid over customer supplied cable, conduit, hose or other core using textile and metal materials.



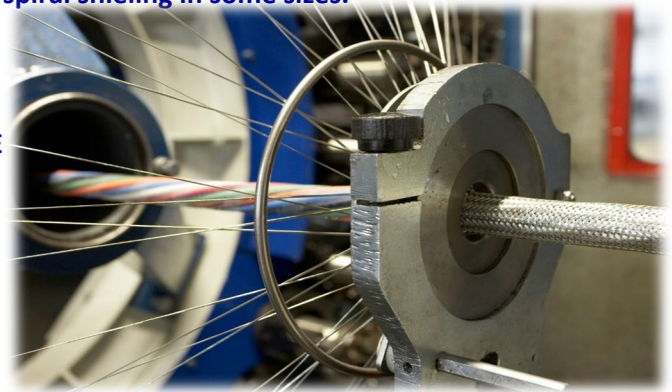
Overbraiding capabilities:

- Core from 1/32" up to 3" in diameter.
- We are able to process 12" to 84" reels up to 8,000 pounds of core material.

Taping capabilities:

- We offer Mylar Taping:
 - spiral taping up to 3" diameter;
 - spiral shielding in some sizes.

We offer Bronze and Aluminum overbraiding per IEEE standards. Other materials include Bare and Tinned Copper, Stainless steel, Silver- and Nickel-plated copper wire as well as textile materials.



Contact our Sales Department to learn more





INTERNATIONAL WIRE Continental Cordage



Engineering Resources and Services

With decades of experience and technical expertise we know every nook and cranny of Wire and Cable manufacturing — from providing solutions for cable shielding to winding wire on bobbins for customers who maintain their own braiding equipment.



Our vast Engineering resources and Services are available to provide you with the best solution to meet your wire and cable needs including:

- Custom Design - we make braids to customer drawings and specifications not included into standard catalog
- Engineering expertise - we work with customers, engineers and agencies to help develop braid solutions for their specific applications
- Troubleshooting at Customer's site
- Manufacturing expertise



Contact our Sales Department to learn more





INTERNATIONAL WIRE Continental Cordage

American Wire Gauge Chart



AWG	Diameter		Area (kcmil)	Resistance		Pounds per 1,000 ft	Feet Per Pound
	(in)	(mm)		(mΩ/m)	(mΩ/ft)		
0000 (4/0)	0.4600	11.684	212.000	0.1608	0.04901	640.0000	1.56
000 (3/0)	0.4096	10.405	168.000	0.2028	0.0618	509.0000	1.96
00 (2/0)	0.3648	9.266	133.000	0.2557	0.07793	403.0000	2.48
0 (1/0)	0.3249	8.251	106.000	0.3224	0.09827	318.0000	3.14
1	0.2893	7.348	83.700	0.4066	0.1239	256.0000	3.91
2	0.2576	6.544	66.400	0.5127	0.1563	200.0000	5.00
3	0.2294	5.827	52.600	0.6465	0.197	159.0000	6.29
4	0.2043	5.189	41.700	0.8152	0.2485	126.0000	7.94
5	0.1819	4.621	33.100	1.028	0.3133	100.0000	10.00
6	0.1620	4.115	26.300	1.296	0.3951	79.4000	12.59
7	0.1443	3.665	20.800	1.634	0.4982	62.8000	15.92
8	0.1285	3.264	16.500	2.061	0.6282	49.6000	20.16
9	0.1144	2.906	13.100	2.599	0.7921	39.3000	25.45
10	0.1019	2.588	10.400	3.277	0.9989	31.5000	31.75
11	0.0907	2.305	8.230	4.132	1.26	24.9000	40.16
12	0.0808	2.053	6.530	5.211	1.588	19.8000	50.51
13	0.0720	1.828	5.180	6.571	2.003	15.7000	63.69
14	0.0641	1.628	4.110	8.286	2.525	12.4000	80.65
15	0.0571	1.45	3.260	10.45	3.184	9.8700	101.32
16	0.0508	1.291	2.580	13.17	4.016	7.8100	128.04
17	0.0453	1.15	2.050	16.61	5.064	6.2100	161.03
18	0.0403	1.024	1.620	20.95	6.385	4.9200	203.25
19	0.0359	0.912	1.290	26.42	8.051	3.9000	256.41
20	0.0320	0.812	1.020	33.31	10.15	2.9500	338.98
21	0.0285	0.723	0.810	42	12.8	2.4600	406.50
22	0.0253	0.644	0.642	52.96	16.14	1.9500	512.82
23	0.0226	0.573	0.509	66.79	20.36	1.5500	645.16
24	0.0201	0.511	0.404	84.22	25.67	1.2200	819.67
25	0.0179	0.455	0.320	106.2	32.37	0.9700	1,030.93
26	0.0159	0.405	0.254	133.9	40.81	0.7650	1,307.19
27	0.0142	0.361	0.202	168.9	51.47	0.6100	1,639.34
28	0.0126	0.321	0.160	212.9	64.9	0.4800	2,083.33
29	0.0113	0.286	0.127	268.5	81.84	0.3860	2,590.67
30	0.0100	0.255	0.101	338.6	103.2	0.3030	3,300.33
31	0.0089	0.227	0.080	426.9	130.1	0.2410	4,149.38
32	0.0080	0.202	0.063	538.3	164.1	0.1910	5,235.60
33	0.0071	0.18	0.050	678.8	206.9	0.1520	6,578.95
34	0.0063	0.16	0.040	856	260.9	0.1200	8,333.33
35	0.0056	0.143	0.032	1079	329	0.0950	10,526.32
36	0.0050	0.127	0.025	1361	414.8	0.0760	13,157.89
37	0.0045	0.113	0.020	1716	523.1	0.0600	16,666.67
38	0.0040	0.101	0.016	2164	659.6	0.0476	21,008.40
39	0.0035	0.0897	0.013	2729	831.8	0.0377	26,525.20
40	0.0031	0.0799	0.010	3441	1049	0.0299	33,444.82



INTERNATIONAL WIRE Continental Cordage



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